



Company Profile

O SICA IN BRIEF

Structure Family run, limited company President Ms. Valeria Giacomoni Main site Sica S.p.A. (Italy) Other sites Norcross, GA Mumbai, India Specialization Volume Number of active patents 25 Turnover Number of employees

90%

Customer care Manufacturing site Solutions for plastic pipes Approx. 400 machines/year Over 30 M€ 160 >100 countries

D&B financial rating Rating n°1 - Maximum Reliability





COMPANY PROFILE 2

Export

Market





O MAIN FACILITY

- Sica is short for SERRAMENTI (window frames) INFISSI (fixtures) CARPENTERIA (carpentry) and AFFINI (and related)
- **1962** Mr. Osvaldo Giacomoni founded Sica
- Covered area: 7.544 square meters
- D Total area: **37.706** square meter
- **1967** The first socketing machine was created





O ADDITIONAL FACILITY

- Activity bought in 1987 (Ex Elmepla)
- D Total area: **18.855** square meters
- Covered area: **5.031** square meters
- 10 minutes away by car from main production site
- Total production and storage covered space between the 2 manufacturing sites is: **12.575** square meters





O INDIA FACILITY

- **2008** SICA (Italy) and Satellite
 Plastic Industries (India) started a
 Joint Venture in Mumbai, called
 SPM (Sica Plastic Machinery)
- Machinery production for Indian Market
- D Managed by Mr. Rajiv Shangavi





O O DISTINCTIVE QUALITIES

Innovation, Sustainability & Automation Green Machines: energy, material and space saving



Short down time for size changing Quick tool changing **Customer Care** Prompt and efficient local and remote service

Reliability Strength and long-term life



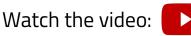
Lifetime value for pipes



O O GREEN MACHINE SWARFLESS SAW

Planetary saws for cutting and chamfering rigid pipes in ABS and PVC without material removal.

- I No chips and dust
- No need of recycling costs
- I No noise
- □ Shiny cut and chamfer



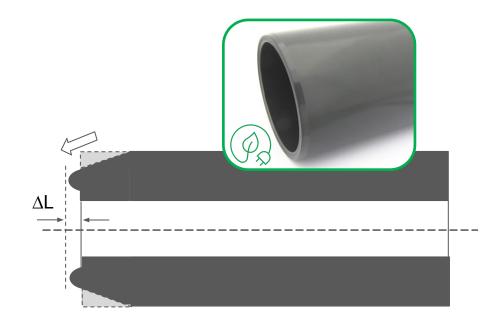






O O GREEN MACHINE SWARFLESS SAW

TRS-W doesn't remove material during cutting and chamfering, furthermore it **squeezes material forward during chamfering through a thermo plastic deformation**. As a consequence, it makes the pipe longer



Material savings: from \in 10.000 to \in 20.000 per year, depending on pipe size, length and extrusion capacity (Kg/h)

*30 Kg/day x 300days/year \approx 9 tons/year x 2000 \in /ton

≈ 18000 €/year saving









O O O RIEBER SYSTEM FOR PVC-O PIPES

Innovative system able to combine PVC-O and Rieber system advantages

With Sica new belling machine is now possible to socket PVC-O pipes with

integral ring in 1 step:



- no risk of socket joint without rubber ring in the groove and consequent water external dispersion;
- no possibility of gasket accidental movement or loss

And combine it with PVC-O characteristics:

thicknesses reduced up to 40% than PVC-U; lighter pipes, easier to move and with a greater flow section;

production of socketed pipes with a resistance up to 25 bar (\approx 360 psi).

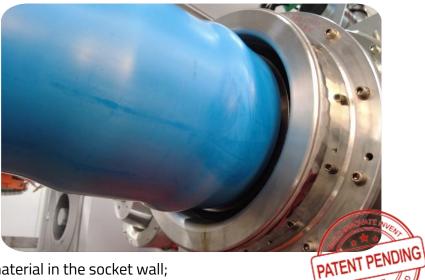




O O O SHAPE YOUR FUTURE

New system assures:

- Perfect preservation of structural integrity of the gasket during the socketing process;
- Adhesion of the gasket to the socket wall;
- Ideal shape and dimensions of the Rieber socket for the functionality of the joint;





- Same orientation level of the PVC-O material in the socket wall;
- Repeatability of the belling process

Watch the video:





30 COMPANY PROFILE

Lifetime value for pipes

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THANK YOU

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ANNIVERSARY